
ADDENDUM # 1



DERWICK ASSOCIATES, S.A.
PDVSA SUPPLIER CODE: 350015280
REQUEST FOR QUOTATION (RFQ): 6000335081

Technical:

Equipment Data Sheets/Specification/Configuration

Model: GE TM 2500

Simple Cycle Performance

60Hz

- Serial Numbers 481-364/481-694/481-757/481-774
- Output 22MW
- Heat Rate 9,550 Btu/kWh (10,075J/kWh)
- Efficiency 36%
- Dual Fuel Equipment
- Exhaust Flow 143 lb/sec
- Turbine Speed 3600 rpm
- Exhaust Temperature 860°F (429°C)
- Model Designation TM2500PE
- Fuel Consumption 59,822 (Gallons/hr)
14,956 (Liters/hr)
- Cubic-Feet/hr 203,888 (Cubic feet/hr)



STANDARD 60Hz TM2500 GENERATOR PACKAGE

Gas Turbine

16 Stage Axial Compressor

- 1st 6 stages have variable station
- Horizontal Split Casing
- 20:1 Compression Ratio
- 150 lb/s Nominal Inlet Mass Flow

Annular Combustor

- 30 Nozzles Gas Fuel, Water Injection for NOx Control

6 Stage Power Turbine

Generator

Continuous Duty 13.8kV, 0.85 PF

2 Pole, 3 Phase Brushless Exciter

WPII Weather Protected

Voltage Regulator/Neutral Side Protection CT's

NEMA Class F Insulation & B Temperature Rise

Package

24V and 125V DC Batteries

90dBA Near Field Design

Barrier Inlet Air Filters

Electro-Hydraulic Start System

Class I Div 2 Group D Class Electrical System

Digital Control System with a Human Machine Interface (HMI)

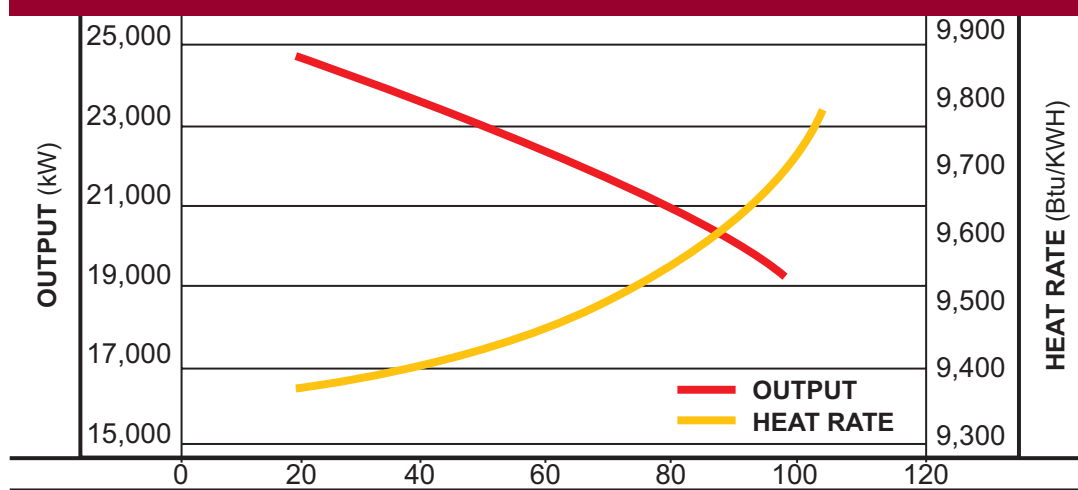
Turbine and Generator Lube Oil System with Simplex Shell and Tube Coolers

On/Off-line Water Wash



TM2500 FACT SHEET

TM2500 60Hz Output and Heat Rate



0 ft. 60% RH, 4/6 in H₂O inlet/exhaust loss on natural gas
with water injection to 25ppmvd NO_x water inj.

AMBIENT(°F)

Turbine

| | |
|----------------------------|---------------------|
| | TM2500 |
| Power Output (kWe) | 18,400 |
| Heat Rate LHV (Btu/kWe-Hr) | 9,900 |
| Exhaust Flow (lbs/sec) | 143 |
| Exhaust Temperature (°F) | 860 |
| Emissions (ppmvd) | NO _x /CO |
| Gas-DLE | 25/25 |
| Gas or Liquid-Water | 25/75, 42/55 |
| Gas-Steam | 25/74 |
| Power Turbine Speed (rpm) | 3,600 |
| No. of Compressor Stages | 16 |
| No. of Turbine Stages | 6 |

Descriptive Equipment Information/Configuration:

Gas Turbine Generator Set Scope Of Supply

- TM2500PE gas turbine configured for both natural gas and liquid fuel operation
- Mobile 4-Trailer assembly
- Air cooled Brush 2 Pole generator w/brushless excitation.
- Dual Fuel Capacity
- Dual frequency-quick converted from 50 to 60 Hertz-no reduction Gear.
- Coupling for direct drive at 3600 rpm, for a 60 Hz operation if required.
- Weatherproof acoustic enclosure for gas turbine and electric generator
- Low emission with Demineralized water injection.
- Quick set up in less than 5 days. (When all the BOP and landscape are ready for the installation).
- Woodward/Netcom 5000 control system.“Single lift” I beam base plate
- Minimal foundation requirements.

SCOPE OF SUPPLY

TM 2500 MOBILE Gas Turbine Generator

The TM2500 consist of four trailers describe below. The trailers include the main trailer, auxiliary trailer, air filter trailer and exhaust trailer. The scope of each of these trailers will be described in detail.

Main Trailer

The main Trailer consists of the following components:

Main Trailer and Jeep

A six-axle, air ride suspension trailer (3+ $\#$) and a 3 axle jeep are used to transport the main trailer components. The trailer and jeep combination is approximately 108" (32.9m) long (less tractor) during transport and weighs approximately 210,000 pounds (95,254 Kg) fully loaded. At the jobsite, the jeep and trailer gooseneck are remove as well as the 3 rear axles of the trailer. With these pieces removed, the main trailer is approximately 58" (17.7m) long during operation. Ten landing legs are provided to support and level the equipment at the jobsite.

Gas Turbine

General Electric LM2500 - PE-MG gas turbine, ISO rated at 30,563 HP for continuous duty, with a heat rate of 6772 Btu/HP-hr (LHV). Suitable for base load or peaking, designed for simple cycle, combined cycle or cogeneration service. Turbine is shock mounted and shipped in position, ready to run. Turbine is complete with "last chance" inlet screen and bellmouth seal for protection against foreign object damage.

Generator

Air-cooled open air, 2 pole generator capable of handling the full continuous power of the gas turbine at any ambient temperature throughout the operation range. Filtered air from the inlet air filter is used to cool the generator. A cooling water loop and its associated fans and pumps are not required. The generator includes a brushless excitation system with permanent magnet generator. Neutral and line side cubicles and voltage regulator are also included. The generator is hard mounted to a base on the main trailer. Generator air inlet filtering and air silencing is provided.

Unit Enclosure

The basic equipment package is supplied with waterproof acoustic enclosure for the turbine. The enclosure is completely assembled and mounted over the equipment prior to testing and shipment. Both turbine and generator compartments are fully ventilated with redundant fans (3 x 50% provided on the air filter trailer). Provision for turbine removal and personal access are included.

Gas Turbine Baseplate

A steel baseplate is provided for gas turbine support. The baseplate will be designed to provide suitable strength and all the necessary installation provision. A 3 point mount system between the baseplate and the trailer provide engine and enclosure isolation from main trailer movement during transport.

Turbine Exhaust

The basic equipment package is supplied with a rectangular, RH horizontal (aft looking forward) exhaust outlet with connection flange to facilitate in-line mounting of the simple cycle exhaust trailer.

Fuel System

The basic equipment package is supplied in a dual configuration. The package is supplied with a natural gas fuel system using an electronically controlled fuel-metering valve. For full-load operation, the gaseous fuel must be supplied to the auxiliary trailer skid at 375 psig \pm 20 psig All necessary shutoff valves, piping and instruments between the auxiliary trailer skid connection and the engine are included. Gas fuel must meet General Electric specification MID-TD-0000-1.

The package is also equipped with a liquid fuel system. Typical liquid fuels include DF1, DF2 or JP4. Customer must supply liquid fuel to the connection at the auxiliary trailer skid at 20-10 psig (138-276kpag) and at least 20 degree F (11 C) above the wax point temperature. Customer supplied fuel must be clean filtered and meet the GE fuel Specification MID-TD-0000-2. All necessary shutoff valves, flow meter, piping and instruments between the auxiliary Trailer Skid connection and the engine are included. Customer must provide and supply piping only.

Water Injection System

The basic equipment package is supplied with a water injection system for Nox reduction. The system is complete with inlet strainer, pump, valves, flow meter, piping and controls. Customer must provide a supply of purified water per GE Water Specification MID-TD-0000-3 to the Auxiliary Trailer Skid at 20-40 psig (138-276 kPag).

Lube Oil Systems

The basic equipment package is supplied with two separate lube oil system; one for the gas turbine and one for the generator. The oil reservoirs and piping are all stainless steel and the lube oil system valves have stainless steel trim. Each lube oil system has a pump, simplex filters, necessary valving and instrumentation, and thermostatic-controlled electric heaters. A dual fan, single core fin-fan cooler is provided to cool the turbine, generator lube oil and hydraulic oil. The cooler is mounted on the auxiliary trailer and the rest of the lube oil systems are mounted on the main trailer.

Switchgear

The basic equipment package is supplied with a 3 NEMA 3R switchgear enclosure. The switchgear includes a set of generator circuit breaker equipment, 2 sets of incoming line voltage monitoring equipment, a marshalling cabinet and a set of switchgear accessories. Permanent cable terminations from the neutral and lineside of the generator are also included. The customer is only required to connect the 11kV power cables at site.

Auxiliary Trailer

The auxiliary trailer is approximately 48' (14.6m) long and 8'-6" (2.6m) wide and weighs approximately 46,000 pounds (20,865kg) fully loaded. The trailer is provided with a tandem air ride suspension and includes the equipment listed below. Four landing legs are provide to support and level the trailer at side.

Auxiliary Trailer Skid

The auxiliary trailer skid includes the two fuel and water injection system components not mounted on the main trailer. The pumps, filters and necessary instrumentation are connected to the main trailer components at site with interconnected hoses. The auxiliary Equipment module and the main baseplate are also furnished.

Electro-Hydraulic Starting Module

The basic equipment package is supplied with a hydraulic starting which includes an electric motor driven hydraulic pump assembly, filters, coolers and controls, mounted on the auxiliary equipment module. A hydraulic motor is also mounted on the gas turbine accessory gearbox to turn the gas generator shaft. All piping and fitting on the baseplate, plus hydraulic connections between the auxiliary equipment module and the main baseplate are also furnished.

"Off Line" Soak Wash System

The basic equipment package is supplied with an "off line" cleaning system, with a water wash reservoir and all necessary filters and instrumentation supplied. Customer is required to provide purified water to the standards listed in the water injection system..

Fire Protection System

The basic equipment package is supplied with an installed fire and gas detection and extinguishing system includes hydrocarbon sensing and thermal detectors; complete with piping and nozzles in the engine compartments. The fire protection system includes cylinders of CO₂ extinguishant mounted on the auxiliary trailer. Derwick furnishes a dedicated 24V DC battery and charger to power the fire protection system. Fire system alarms and shutdowns are annunciated at the turbine control panel. An alarm sounds at the turbine enclosure and unit control panel if the gas detectors sense high gas levels, or if the system is preparing to release the CO₂. When activated, the primary CO₂ cylinders discharge into the turbine compartments via multiple nozzles, and ventilation dampers close automatically. After a time delay, the reserve supply of CO₂ is discharged, if required.

Fin Fan Cooler

The basic equipment package is supplied with a 100% redundant dual fan, single core cooler with separate coils for the turbine, generator lube oil and hydraulic oil. The cooler is equipped with all interconnect piping and instrumentation necessary for the three circuits.

Turbine Ventilation Silencer

A Turbine ventilation silencer is provided with the package and is mounted on a rail system to slide into position at the jobsite. The silencer is bolted to the side of the turbine opposite the exhaust collector and expansion joint and fire damper are provided.

Digital Control System

The basic equipment package is supplied with a free-standing control panel suitable for mounting in an indoor, non hazardous area. The control system features an integrated electronic fuel management system with a PLC based programmable sequencer, vibration monitor, fire system monitor, digital meter, and a digital generator protective relay module. A desk top PC with separate workstation and chair is provided for HMI control. Alarm and shutdown events are displayed on the HMI automatically. An Ethernet TCP/IP EGD or RS485 Modbus Port is provided to transmit unit conditions (status, pressures, temperature, etc) to the customer's distributed control system. An optional printer can be furnished to provide hard copy records. Power for the control panel is provided by a dedicated 24V DC battery system with dual 100% capacity chargers.

Generator Protective Relays

The basic equipment package is supplied with a microprocessor based generator protective relay module, mounted in the turbine control panel. Protective relay system includes all functions necessary for protection of the generator.

Unit Motor Control Center

A free standing lineup of motor controls for all motors furnished by GE is supplied. The motor control center is installed in the control house and also includes a 30kVA lighting and distribution transformer.

Battery and Charger System

The basic equipment package is supplied with a 24 VDC control system battery system and charger, a 24VDC fire system battery system and charger, and a 125 VDC switchgear and backup generator lube pump motor battery system and charger. The battery systems are fully wired and mounted in racks and are installed in the control house along with the wall mounted chargers.

Air Filter Trailer

The air filter trailer is approximately 48' (14.6m) long and 8'-6" (2.6,) wide and weighs approximately 46,000 pounds (20,865kg) fully loaded. The trailer is provided with a tandem air ride suspension and includes the equipment listed below. Four landing legs are provided to support and level the trailer at the jobsite.

The trailer is equipped with a two stage filtration system for both ventilation and combustion air, with panel type pre-filters housed in hinged doors and high efficiency bag barrier filters. Vane separators are installed in front of and behind the filtration system and inlet silencers are provided. A heating/cooling coil is provided with flanged customer connections for heating and chilling capability. An inlet plenum with access door is provided for access to the FOD screen and commissioning screen.

Ventilation fans for the turbine enclosure are installed on the air filter trailer. Three 50% fans are installed and are equipped with back draft dampers. All of the items listed are housed in the filter house that is complete with access door and lighting for maintenance, separate air paths and turning vanes and the necessary instrumentation. For connection to the main trailer, a flex connection for the combustion inlet to the engine bellmouth and a trailer flex connection are provided.

Exhaust Trailer

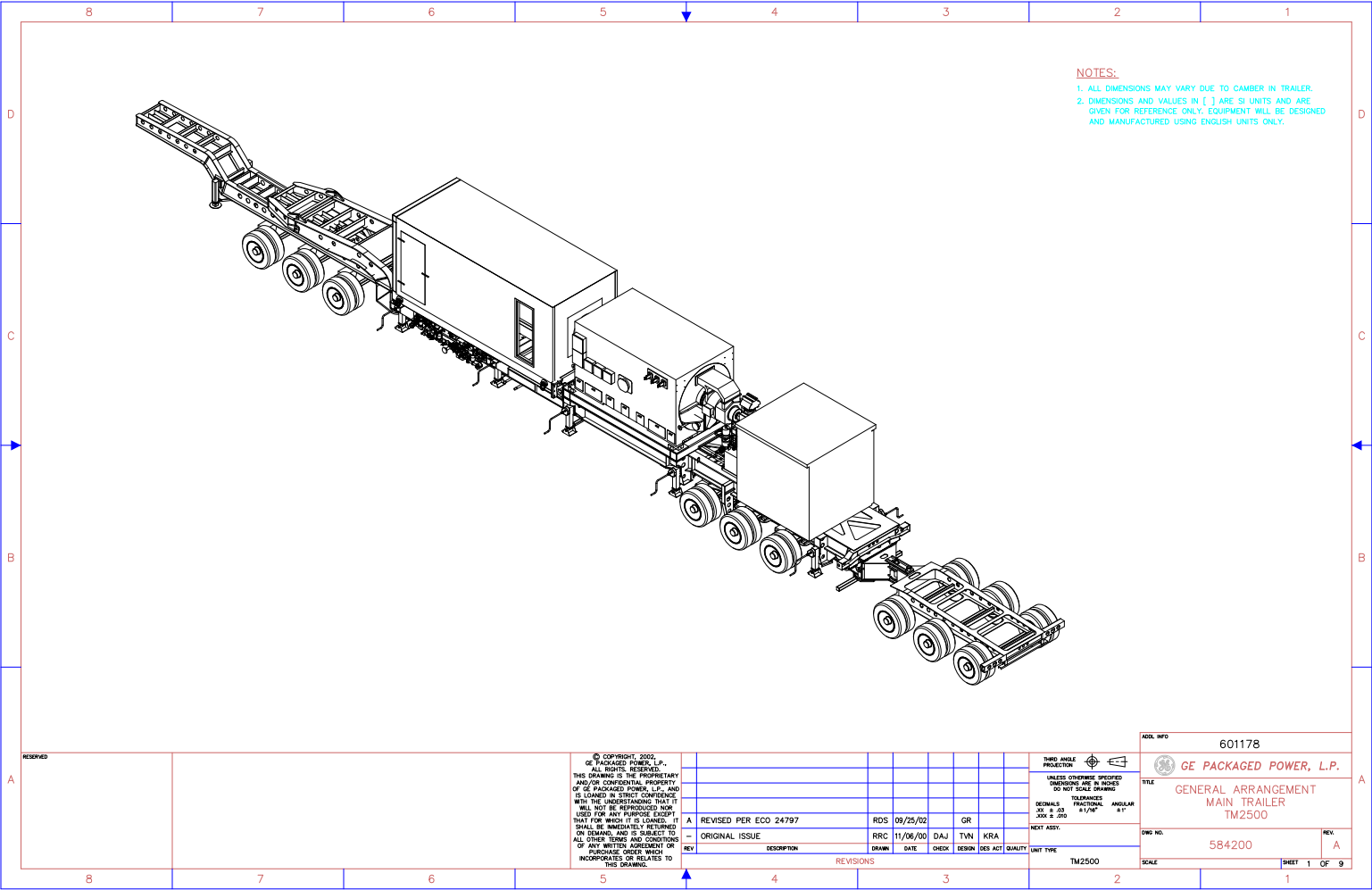
The exhaust trailer is approximately 48' (14.6m) long and 8'-6" (2.6,) wide and weighs approximately 40,000 pounds (18,144kg) fully loaded. The trailer is provided with a tandem air ride suspension and includes the equipment listed below. Four landing legs are provided to support and level the trailer at the jobsite.

The exhaust trailer is equipped with an expansion joint for trailer connection to the main trailer exhaust collector flange. An exhaust trailer is equipped with an expansion joint for trailer connection to the main trailer exhaust collector flange. An exhaust transition with access hatch, a horizontal exhaust silencer, a 90 degree exhaust elbow, and a vertical stack are also included. The stack is lifted into position at the job site. The exhaust trailer is 13'-6" (4.1m) tall for roading purposes and is 20' (6.1M) tall with the stack in position at site.

Equipment Origin

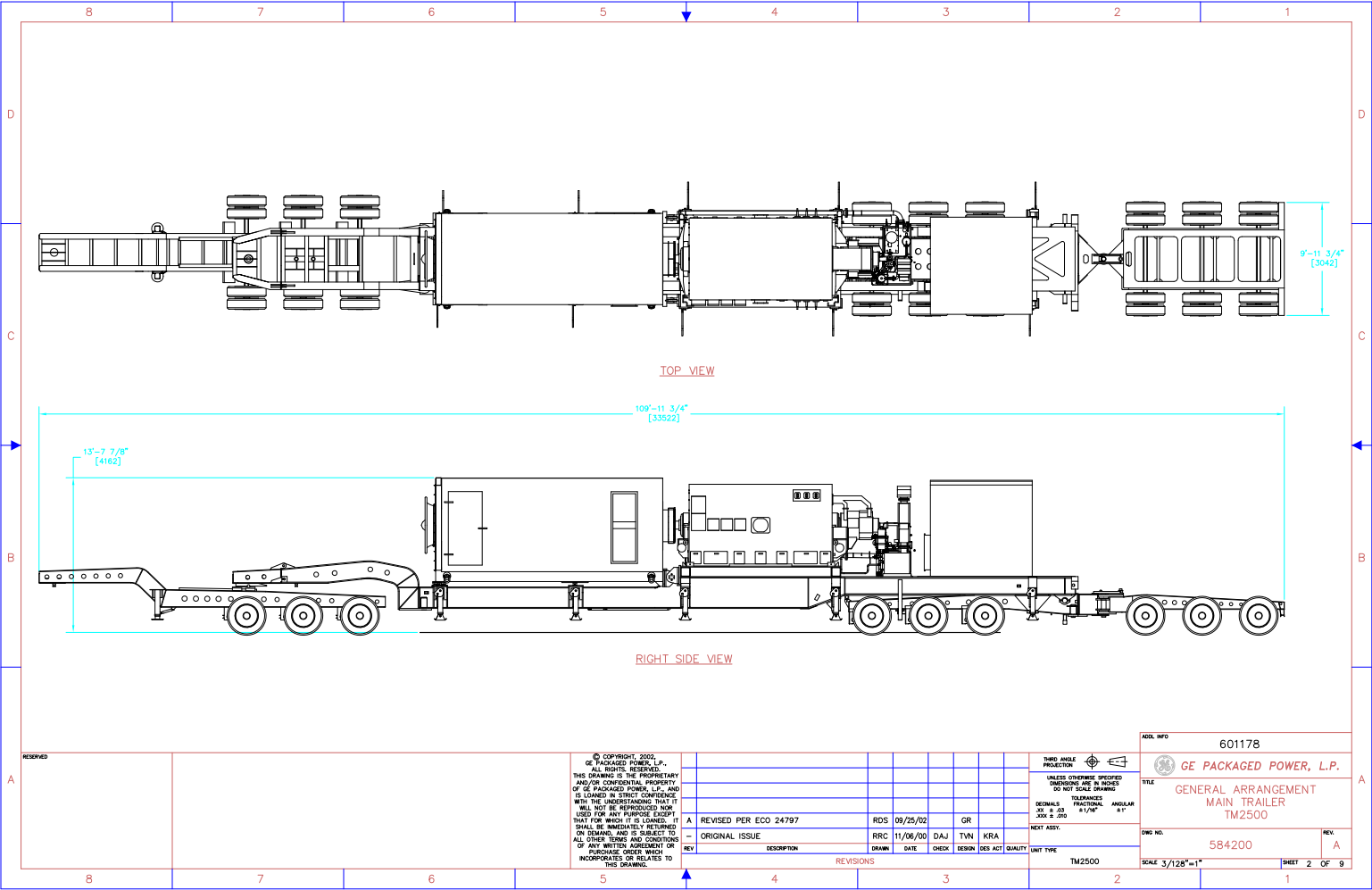
The TM2500 is manufactured in GE Plant at Jacinto port in Houston, Texas

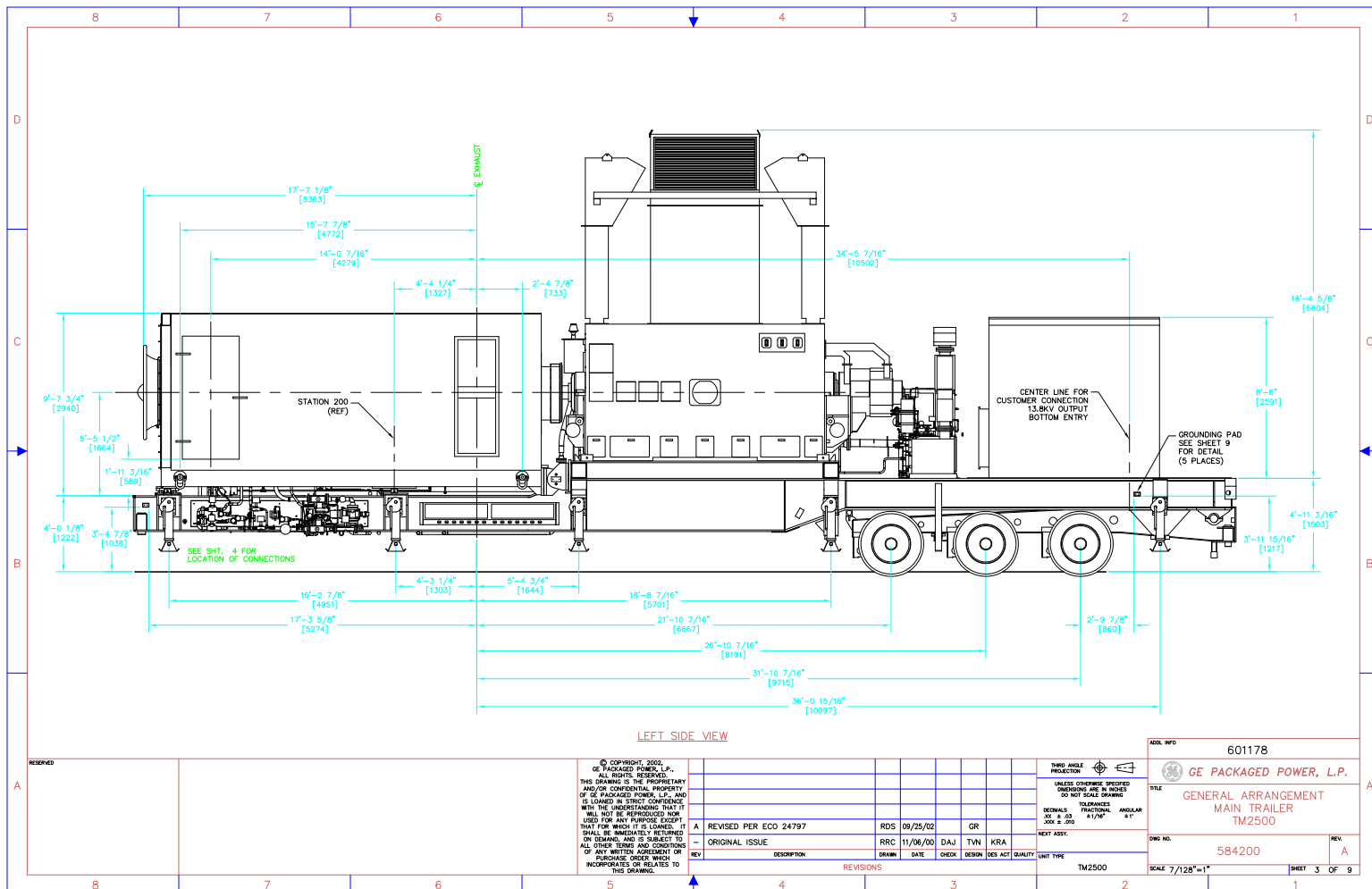
However these units that Derwick is offering are located in Dar ES Salaam, Republic of Tanzania. Africa.

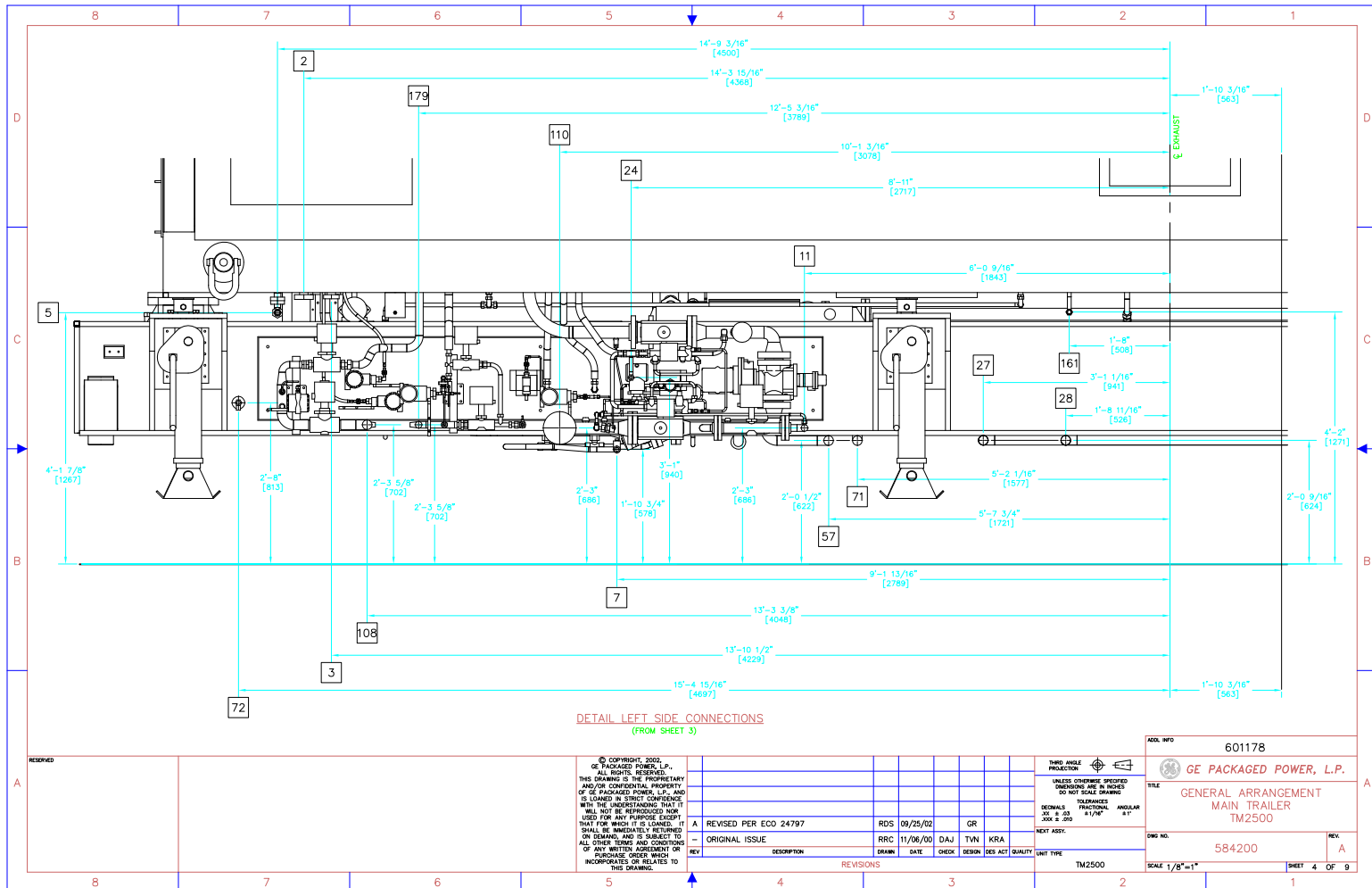


NOTES:
1. ALL DIMENSIONS MAY VARY DUE TO CAMBER IN TRAILER.
2. DIMENSIONS AND VALUES IN () ARE SI UNITS AND ARE GIVEN FOR REFERENCE ONLY. EQUIPMENT WILL BE DESIGNED AND MANUFACTURED USING ENGLISH UNITS ONLY.

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|----------|--|--|--|--|--|--|--|--|--|--|--|
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| | | A REVISED PER ECO 24797 | | | | RDS 09/25/02 | | | | GE PACKAGED POWER, L.P. | |
| | | -- ORIGINAL ISSUE | | | | RRC 11/06/00 | | | | TITLE GENERAL ARRANGEMENT MAIN TRAILER TM2500 | |
| | | REV DESCRIPTION | | | | DAJ TVN KRA | | | | DWG NO. 584200 | |
| | | REVISIONS | | | | DRAW DATE CHECK DESIGN DES ACT QUALITY UNIT TYPE | | | | SCALE | |
| | | | | | | TM2500 | | | | SHEET 1 OF 9 | |







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5

4

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1

ITEM #

LOCATION

DESCRIPTION

PART #

QUANTITY

NOTE

MAIN TRAILER

1GENERATOR LUBE OIL FILTER

FILTER ELEMENT

PH518-12-CG

1

2TURBINE LUBE OIL FILTERS

FILTER ELEMENT

PH414-12-CG

2

3TURBINE MODULE CLEVIS

PIN SHM

554618

1

⊙

1-CLEVIS SHM

554614

1

⊙

0-CLEVIS SHM

554618

1

⊙

1-BUNG X 3 1/2" BOLT

401271

4

+

1" LOCK WASHER

J00631

4

+

1" FLAT WASHER

J00625

4

+

4TURBINE MODULE SUPPORT PAD

JACKING PAD

LL-22

4

+

SHM

554695

4

+

1-BUNG X 6 1/2" BOLT

J03283

2

+

1-BUNG X 9" BOLT

J05499

2

+

1" FLAT WASHER

J00625

8

+

1" LOCK WASHER

J00631

4

+

5GENERATOR

COUPLING GUARD

W/ ENCLOSURE

1

+

GENERATOR COUPLING GUARD FLANGE & HARDWARE

SUPPLIED BY BRUSH

+

FILTER/SILENCER BOX & HARDWARE

GASKET

6VENTILATION EXHAUST SILENCER

FILTER ELEMENT

J00248

36

3/8" FLAT WASHER

J00399

72

3/8" LOCK WASHER

J00408

36

3/8"-16UNC NUT

J00473

36

7TURBINE EXHAUST SILENCER

1/8" T X 2" W NEOPRENE GASKET

J04069

20

1/2"-13UNC X 1 1/2" ASTM-A 193 BOLT OR SS

J04769

48

+

1/2" FLAT WASHER

J00399

96

+

1/2" LOCK WASHER

J00405

48

+

1/2" NUT ASTM-A 194 OR SS

J02353

48

+

8COMBUSTION AIR INLET INTERFACE

1/8" T X 3" W FIBERGLASS GASKET

EXH04T18X3

50

+

3/8"-16UNC X 1 1/4" BOLT

J00248

60

+

3/8"-16UNC NUT

J00473

60

+

3/8" FLAT WASHER

J00399

120

+

3/8" LOCK WASHER

J00408

60

+

9VENTILATION AIR INLET INTERFACE

SILICON SEALANT

5

TUBES

3/8"-16UNC NUT

J00473

36

+

3/8" FLAT WASHER

J00399

72

+

3/8" LOCK WASHER

J00408

36

+

10AIR FILTER DOCKING STATION

5/8"-11UNC X 1 1/2"

J00279

6

5/8" WASHER LOCK

J00410

6

5/8" WASHER FLAT

J00401

12

11EXHAUST DOCKING STATION

3/4"-10UNC X 4" STUD

96991

16

3/4"-10UNC HEAVY HEX NUT

92318

32

12MAIN DRIVE COUPLING

SPOOL

DB-412R22

1

+

13LANDING GEAR SUPPORT

SUPPORT BLOCK

584675

10

+

14QUICK DISCONNECT CABLES

CABLE

AS REQ'D

AUXILIARY TRAILER

1GAS FUEL SHUT OFF VALVE

3" BALL VALVE

J00123

1

+

2GAS FUEL HOSE INTERCONNECT

5/8" STUD X 3 1/2" LG.

92307

8

3/8"-11UNC HEAVY HEX NUT

92317

16

3"-300# GASKET

CG-3J

1

EXHAUST SILENCER TRAILER

CABLE

AS REQ'D

1EXTENSION DUCT

1/2"-13UNC X 1" ASTM-A 193 BOLT OR SS

J02664

80

+

1/2" FLAT WASHER

J00395

80

+

1/2" LOCK WASHER

J00405

80

+

AIR FILTER TRAILER

1QUICK DISCONNECT CABLES

CABLE

AS REQ'D

MISCELLANEOUS TOOLS

1ROTALIGN LASER EQUIPMENT

COMPUTER KIT

AL3501

1

#

BOLT HOLE BRACKET

AL3106

1

#

5 METERS RECEIVER CABLE

AL3581-5

1

#

MAGNETIC BRACKET SET

AL3112

1

#

2JACKING OIL PUMP

POWER PACK

CWP-1M2XXX

1

#

3ENERPAC HYD PUMP

115 VAC ECONOMY HYD PUMP W/ CONTAINER

PUJ-1201B

1

#

4ENERPAC HYD JACK

50 TON CAPACITY CYLINDER (5/8" TRAVEL LENGTH)

RSM-500

2

#

5ENERPAC HYD JACK

50 TON CAPACITY CYLINDER (6 1/4" TRAVEL LENGTH)

RC-500

2

#

⊙ ALL SHIMS MUST BE MARKED TO INDICATE LOCATION WHEN REMOVED FROM UNIT

* PARTS ARE ALREADY ORDERED. NEED TO PULL AND VERIFY ITEMS ARE SHIPPED W/ UNIT

TOTAL OF 4 SETS WERE ORDERED FOR 20 UNITS

RESERVED

CUSTOMER INFORMATION

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A ORIGINAL ISSUE

DATE

05/18/01

DAJ

TVN

LMP

DES

CHKD

DES

CHKD

QUALITY

UNIT TYPE

TM2500

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING

DECIMALS FRACTIONAL ANGULAR

32 X .03 1/16" 8"

WORK ORDER

601178

ASSY CODE

584226

SIZE FROM NO.

D

DWG NO.

584226

SCALE

NONE

SHEET

1 OF 1

GE PACKAGED POWER, L.P.

SHIPPING DATA

8

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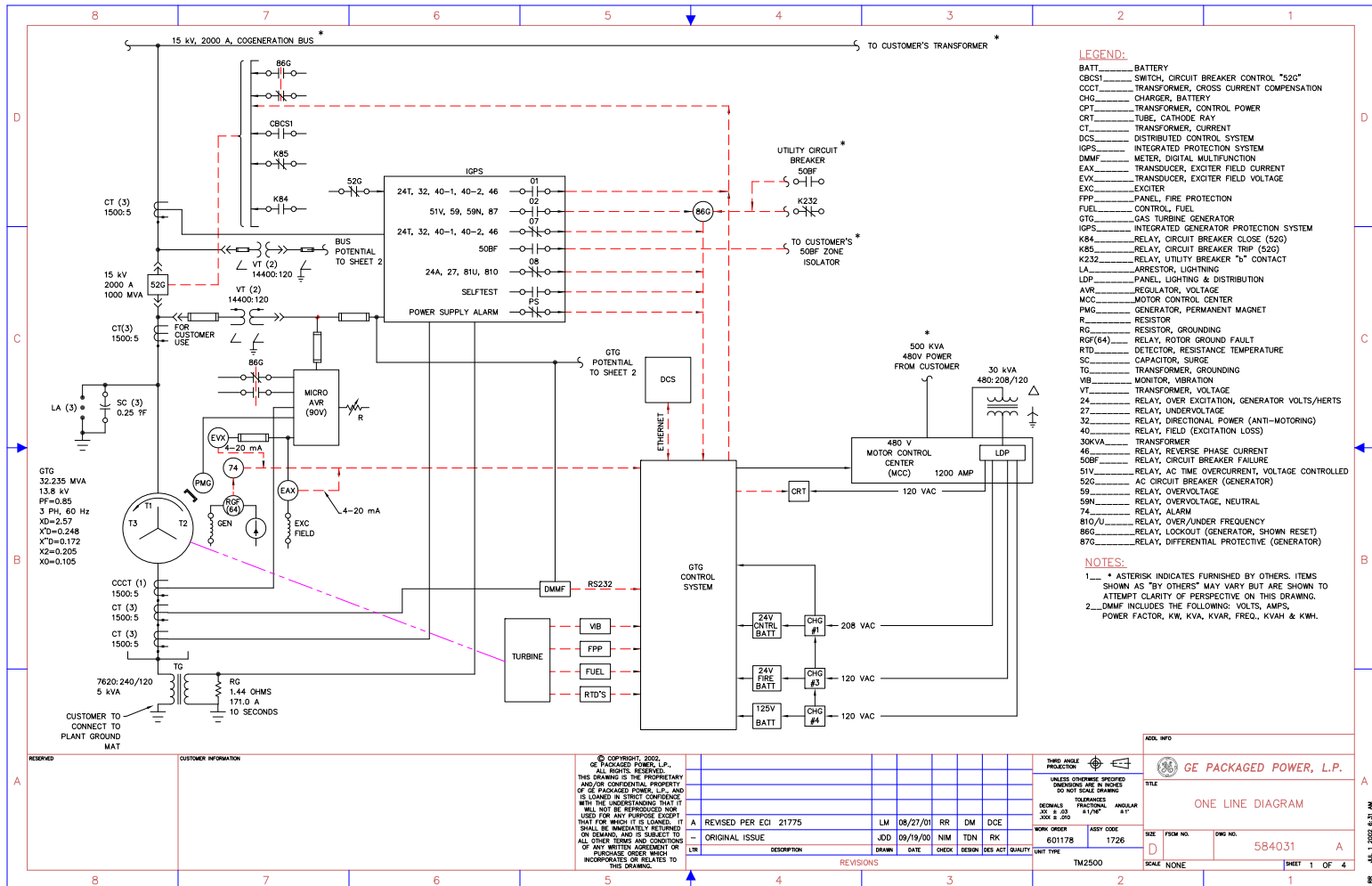
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3

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1



NOTES:
SEE SHEET 1

EXCLUSIONS

We certify that our quotation complies with all your inquiry, documents and specifications except for the following:

Derwick Associates has excluded these items listed below from our offering. There may be part of the EPC Proposal. Any other equipment or service not described in our written proposal is also excluded.

- Absorption chiller and chilled water supply system
- Balance of plant and energy optimization controls
- Boiler feed pump and auto level control assembly
- Building, foundations, anchor bolts, embedment and grouting
- Bus bars and bus duct beyond generator lineside and neutral enclosures
- Cooling tower and circulating water system
- Deaeration and chemical injection equipment
- Desuperheater equipment
- Distributed plant control
- Filter house support structure, other than standard
- Field Supervision
- Fuel, fluids and chemicals
- Fuel storage tanks, forwarding equipment and primary fuel filter
- Gas compression, filtration, and separation or regulation equipment
- Heat recovery boiler and blow down controls
- High voltage transformer(s), cables, switchgear and associated equipment
- Interconnecting piping, conduit, and wiring between equipment modules (site layout is unknown at this time)
- Plant utilities

-
- Power plant calibration tools and ordinary hand tools
 - Spare parts (quoted separately)
 - Steam filtration and purification equipment
 - Steam turbine condenser and condensate pumping equipment
 - All Transportation to job site, loading and off loading of equipment
 - Water injection pressurization equipment
 - Water treatment and purification equipment
 - Yard light and fences